

# TWINE DIAGNOSTIC CHECK-LIST



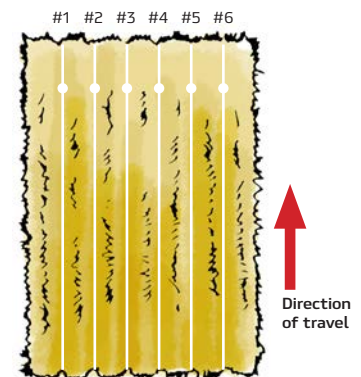
**Before calling Tama Assist - please use this check-list to diagnose any possible causes**

## Product (pre-use)

- Is spool flat top and bottom ?  YES /  NO
- Is spool shrink film split ?  YES /  NO
- Are both twine ends visible and long enough ?  YES /  NO
- Is twine pulling out counter-clockwise ?  YES /  NO

## Product (in field)

- Is twine frayed on bale ?  YES /  NO
- Is knot open ? (check both ends of the twine )  YES /  NO
- Is twine broken Y/N ?
  - o Did twine break close to the knot ?  YES /  NO
  - o Did twine break elsewhere on the bale ?  YES /  NO
- Which twine around the bale is the problem ? #1, #2, #3 etc.. (see image)



## Baler

- ② Are knotters adjusted as per workshop manual ?
  - ❗ For correct movement timing
- ② Are twine feed tensions set as per workshop manual ?
  - ❗ To ensure correct knotting cycle
- ② Are knotters clean and free of crop build-up ?
  - ❗ To avoid risk of mis-ties or twine hang-ups
- ② Are all twine guides and location rings smooth and un-damaged ?
  - ❗ To avoid twine damage which can cause breaks
- ② Are rollers on needles correctly aligned and free-turning ?
  - ❗ To ensure correct twine delivery to knotters

